NOTES:
1. MATERIAL - WILD STEEL BAR STOCK
2. REMOVE BURRS, NO OTHER FINISH REQUIRED
3. ALL DIMENSIONS ARE IN INCHES
4. TOLERANCE ±0.01 UNLESS OTHERWISE STATED

DRILL AND TAP FOR 1.5" X 5/8-11 SET SCREW DRILL 17/32" X 0.800 DEEP TAP 0.750" DEEP

INSERT 1.5" X 5/8-11 SET SCREW AND FIX WITH LOCTITE