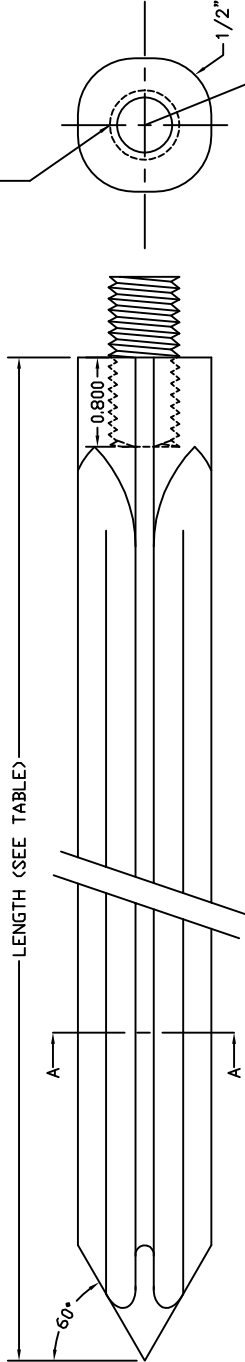


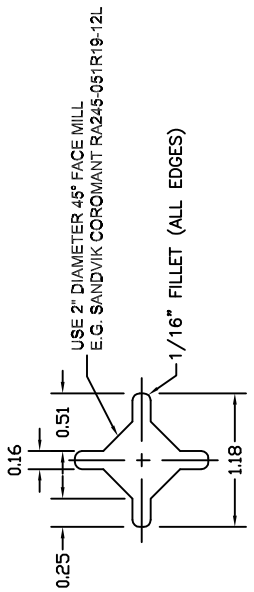
|     |      |       |                  |
|-----|------|-------|------------------|
| VER | DATE | APPRV | DESCRIPTION      |
| 1   |      |       | ORIGINAL VERSION |

| PROBE  | LENGTH |
|--------|--------|
| GPLP-4 | 28.0   |
| GPLP-6 | 40.0   |
| GPLP-8 | 52.0   |

DRILL AND TAP FOR 1.5" x 5/8-11 SET SCREW  
 DRILL 17/32" x 0.800 DEEP  
 TAP 0.750" DEEP



INSERT 1.5" x 5/8-11 SET SCREW AND FIX WITH LOCTITE



SECTION A-A

- NOTES :
1. MATERIAL - MILD STEEL BAR STOCK
  2. REMOVE BURRS, NO OTHER FINISH REQUIRED
  3. ALL DIMENSIONS ARE IN INCHES
  4. TOLERANCE ±0.01 UNLESS OTHERWISE STATED

**RIOT TECHNOLOGY CORP.**    email: support@gropoint.com    Tel:(250) 412-6642  
 #217-10114 McDONALD PARK RD NORTH SAANICH BC CANADA V8L 5X8

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|                |         |   |
|----------------|---------|---|
| INITIALS       | DATE    | TITLE:                                    |
| BC             | 25APR14 | GROPOINT GPLP PILOT ROD MACHINING DETAILS |
| DRAWN: BC      |         | DWG/PART NUMBER : D0001152/#2554          |
| INMATED BY: BC |         | AutoCAD FILE D0001152.DWG                 |
|                |         | SCALE: NONE                               |

SHEET 1